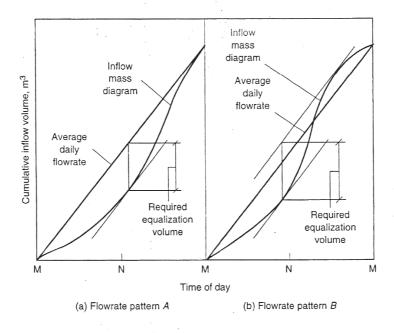
Chapter 5 Physical Unit Operations

## Figure 5-11

Schematic mass diagrams for the determination of the required equalization basin storage volume for two typical flowrate patterns.



volume is then equal to the vertical distance from the point of tangency to the straight line representing the average flowrate (see Fig. 5–11a). If the inflow mass curve goes above the line representing the average flowrate (see Fig. 5–11b), the inflow mass diagram must be bounded with two lines that are parallel to the average flowrate line and tangent to extremities of the inflow mass diagram. The required volume is then equal to the vertical distance between the two lines. The determination of the required volume for equalization is also illustrated in Example 5–2. The procedure is exactly the same as if the average hourly volume were subtracted from the volume flow occurring each hour, and the resulting cumulative volumes were plotted. In this case, the low and high points of the curve would be determined using a horizontal line.

The physical interpretation of the diagrams shown on Fig. 5–11 is as follows. At the low point of tangency (flowrate pattern A) the storage basin is empty. Beyond this point, the basin begins to fill because the slope of the inflow mass diagram is greater than that of the average daily flowrate. The basin continues to fill until it becomes full at midnight. For flowrate pattern B, the basin is filled at the upper point of tangency.

In practice, the volume of the equalization basin will be larger than that theoretically determined to account for the following factors:

- 1. Continuous operation of aeration and mixing equipment will not allow complete drawdown, although special structures can be built.
- Volume must be provided to accommodate the concentrated plant recycle streams
  that are expected, if such flows are returned to the equalization basin (a practice
  that is not recommended unless the basin is covered because of the potential to
  create odors).
- 3. Some contingency should be provided for unforeseen changes in diurnal flow.

Although no fixed value can be given, the additional volume will vary from 10 to 20 percent of the theoretical value, depending on the specific conditions.