Ejercicio unidad 3-4

Ejercicio 1

Determine a que corresponde cada código

|  |  |  |
| --- | --- | --- |
|  | Código iso | **Descripción** |
|  | G53-59 | Traslados de origen |
|  | G00 | Avance rápido |
|  | G01 |  |
|  | G02 |  |
|  | G03 |  |
|  | T01.01 |  |
|  | G90 |  |
|  | G91 |  |
|  | G94 |  |
|  | G95 |  |
|  | G96 |  |
|  | G97 |  |
|  | G70 |  |
|  | G71 |  |
|  | G10 |  |
|  | G11 |  |
|  | **M00** |  |
|  | **S** |  |
|  | **M00** |  |
|  | M01 |  |
|  | M02 |  |
|  | M03 |  |
|  | **M04** |  |
|  | **M05** |  |
|  | **M30** |  |

Ejercicio 2

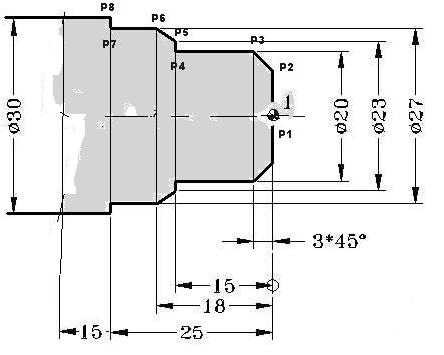
Teniendo en cuenta el croquis y el origen 1=p1 escriba en la planilla de programación adjunta:

1) Numero de programa 00001

2) Determine el traslado de origen G53 (para el largo de pieza correspondiente)

3) Escriba el encabezado con las funciones preparatorias y la herramienta T00.01

4) Determine los puntos de desplazamiento programados G01 para los puntos p1,p2,p3,p4,p5,p6,p7,p8



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|  |  |  |  |  |  |  |  |  |  | ***PROGRAMA N°*** | | |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| **N** | **G** | **G** | **G** | **G** | **X** | **Z** | **I** | **K** | **F** | **S** | **T** | **M** | **Pts.** |
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