

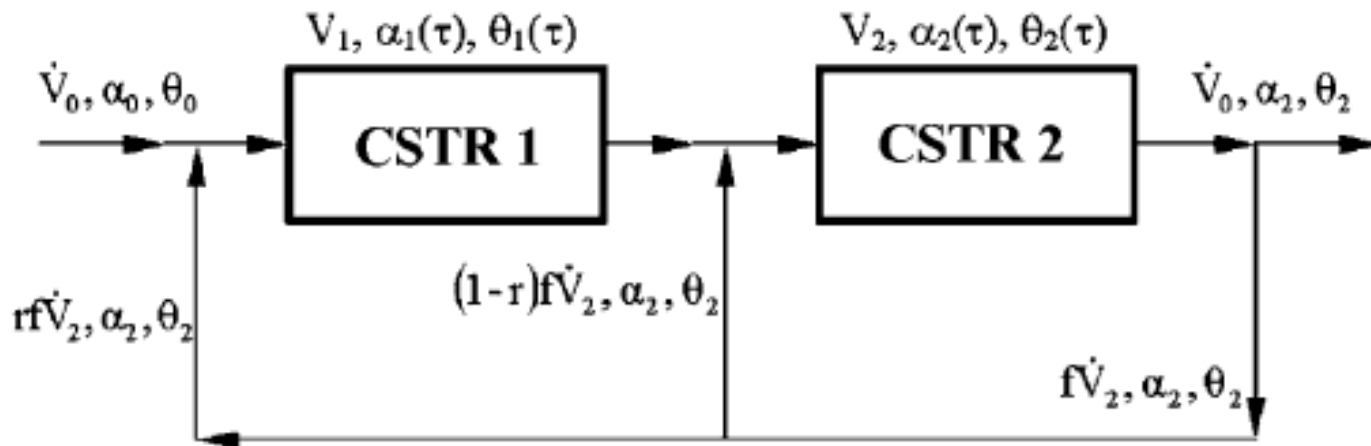
Ejemplos reales de comportamiento caótico

Characteristic time series and operation region of the system of two tank reactors (CSTR) with variable division of recirculation stream

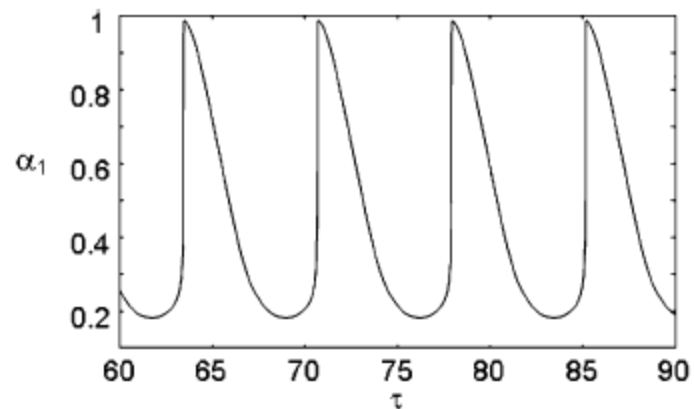
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conversion degree, [$\alpha = (C_0 - C)/C_0$]



Temperatura
adimensionalizada

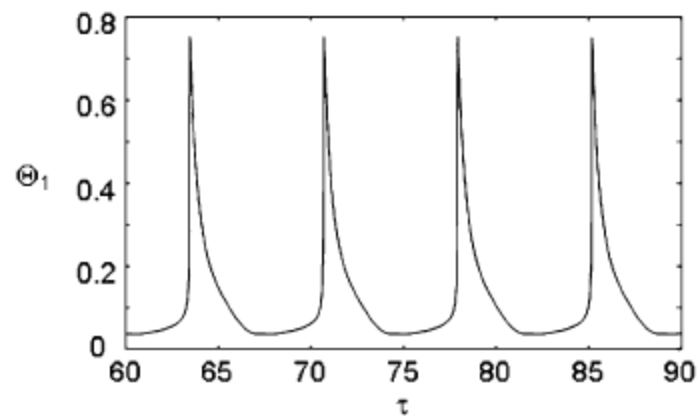


Fig. 2. Variation of the conversion degree and of the dimensionless temperature vs. time for the first reactor and $\tau_0 = 0.0$, $f = 0.2$, $r = 0.3$.

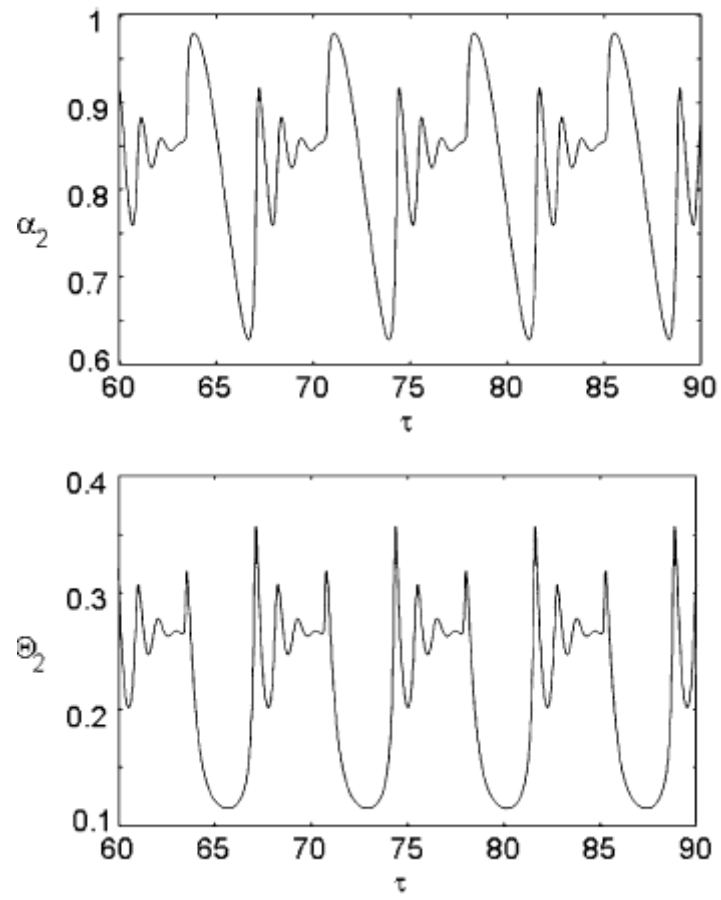


Fig. 3. Variation of the conversion degree and of the dimensionless temperature vs. time for the second reactor and $\tau_0 = 0.0, f = 0.2, r = 0.3$.

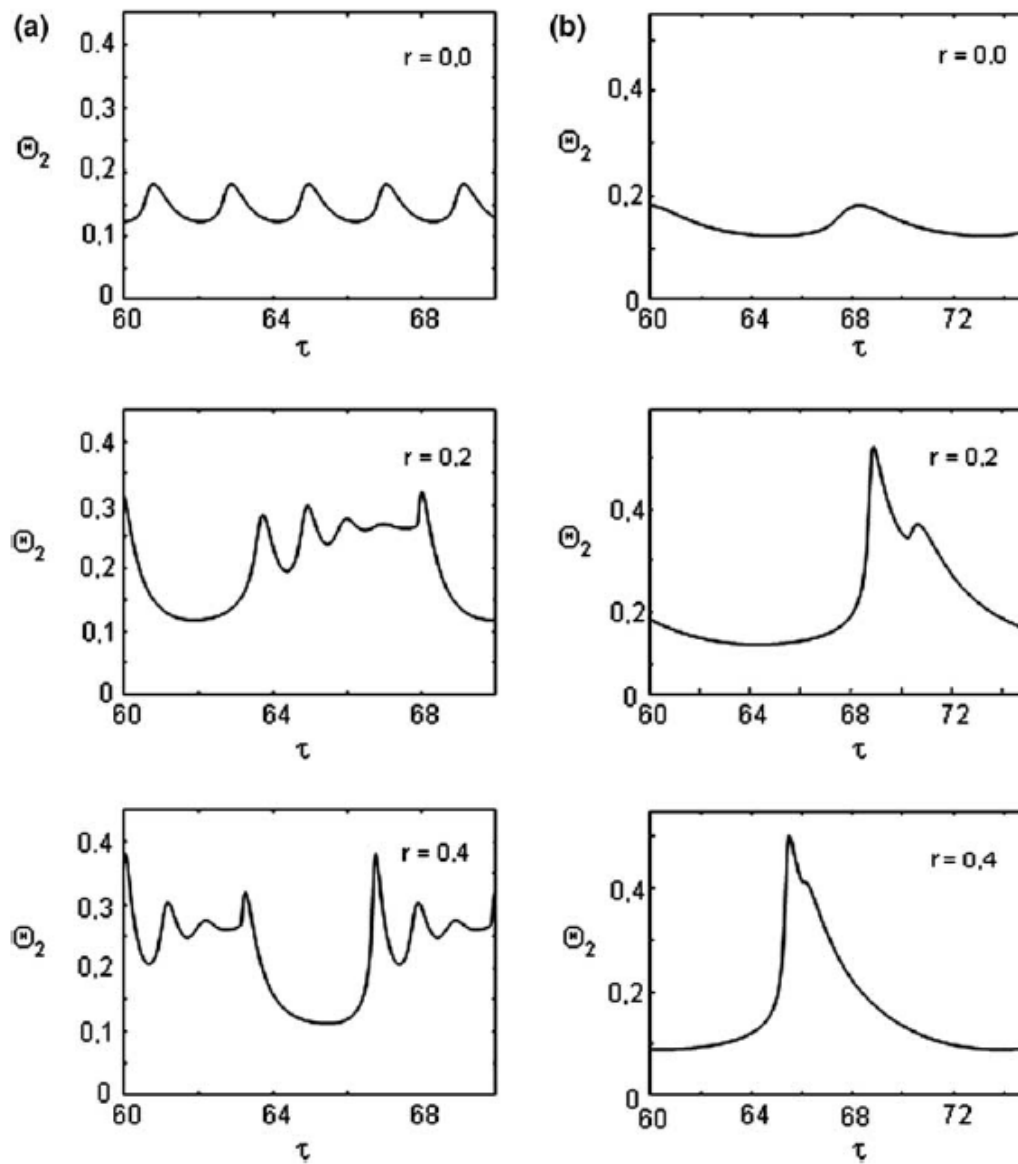


Fig. 6. Variation of the dimensionless temperature vs. time for the second reactor. (a) $\tau_0 = 0.0$, $f = 0.2$, $r = 0.0; 0.2; 0.4$; (b) $\tau_0 = 0.0$, $f = 0.8$, $r = 0.0; 0.2; 0.4$.

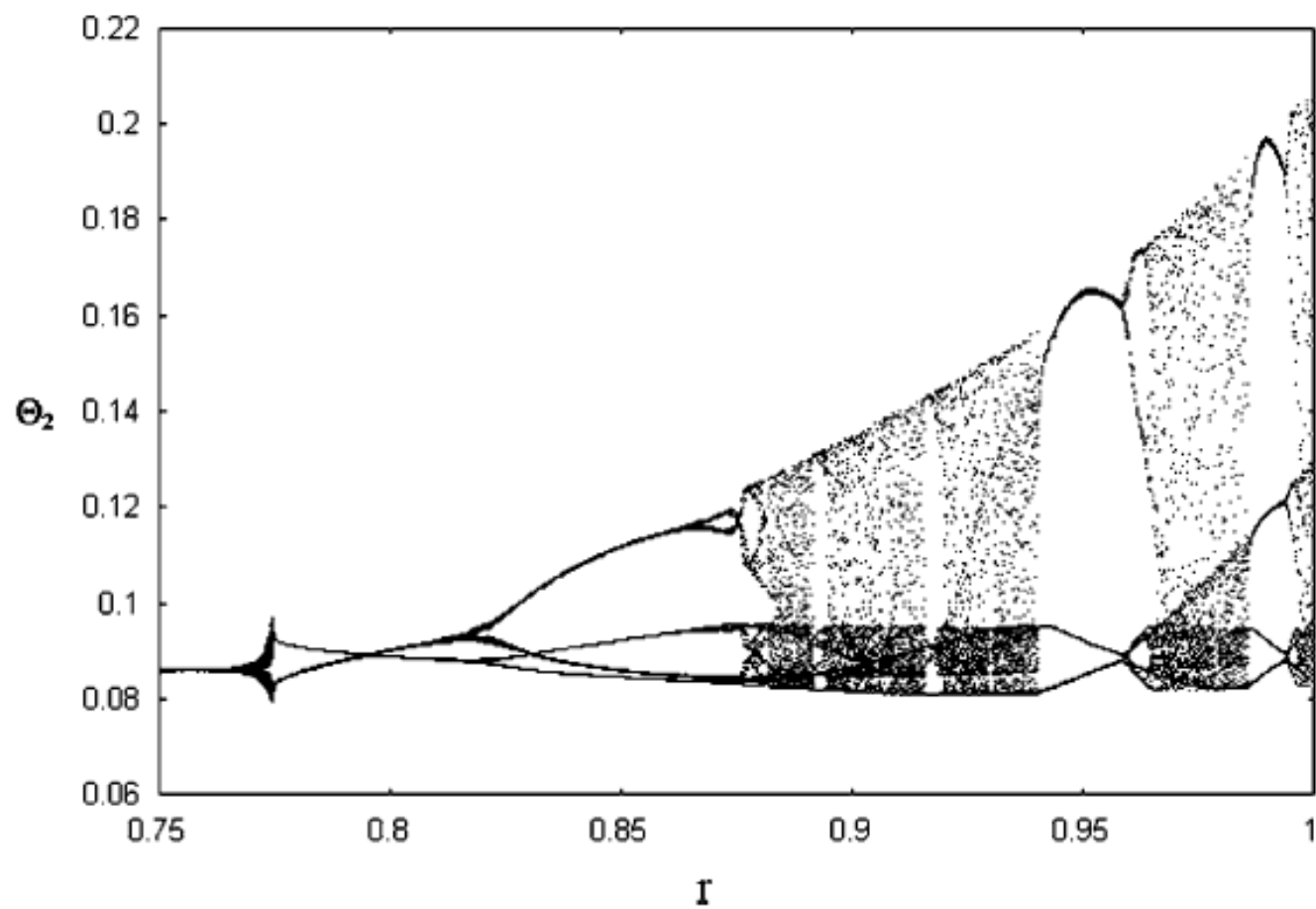


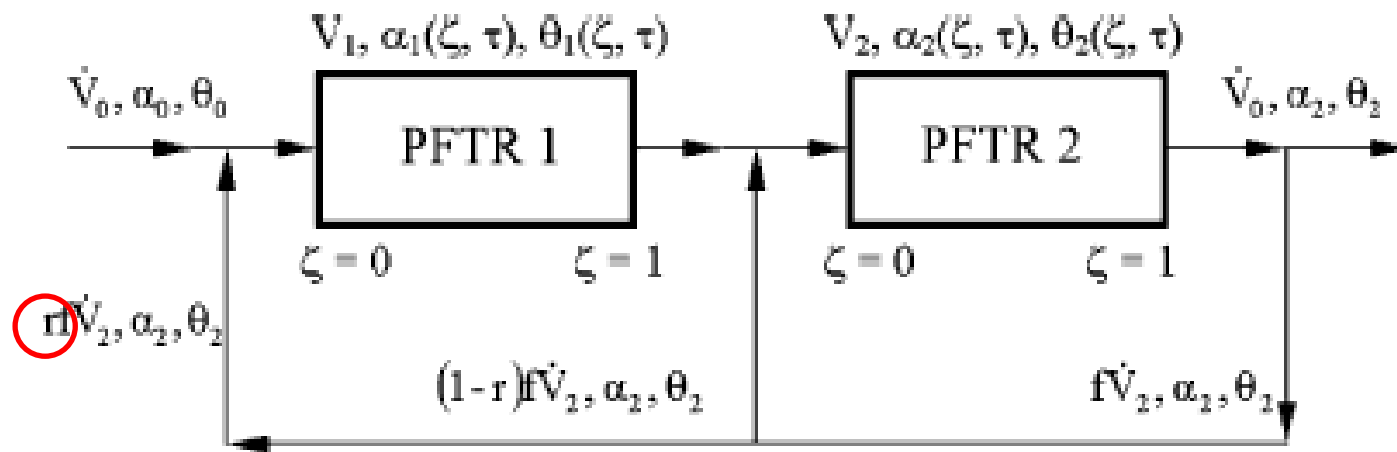
Fig. 7. Feigenbaum diagram as a function of r (ratio of division of recirculation) for $\tau_0 = 0.05$, $f = 0.20$, $\sigma_2 = 2$.

Chaotic dynamics of a cascade of plug flow tubular reactors (PFTRs) with division of recirculating stream

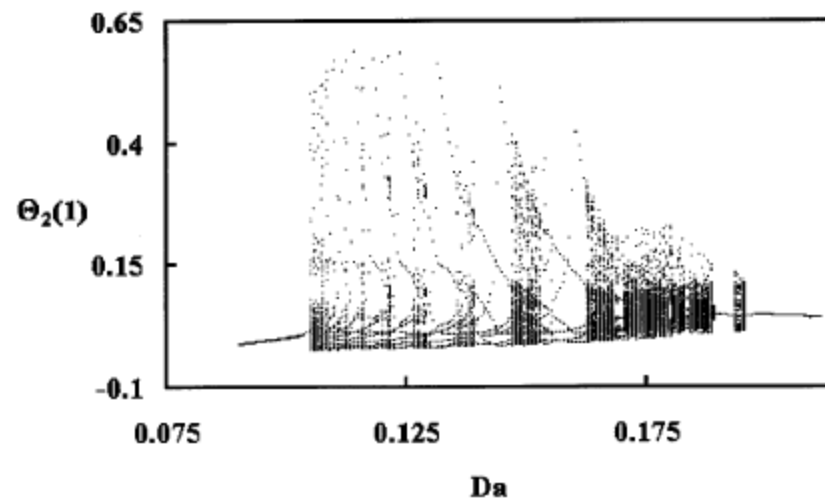
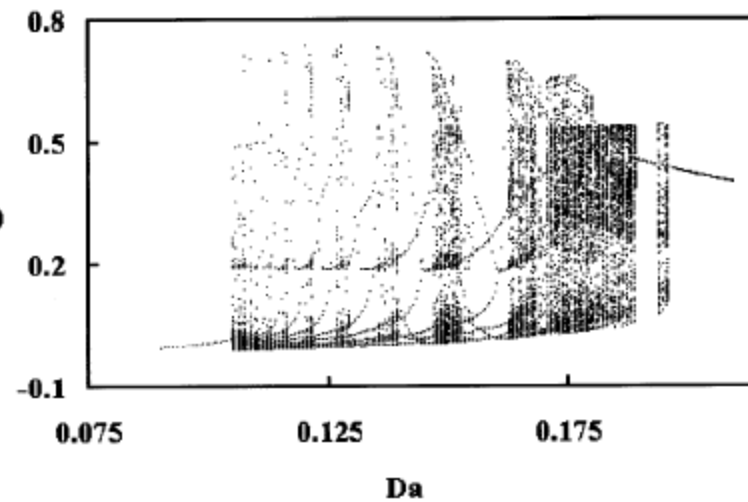
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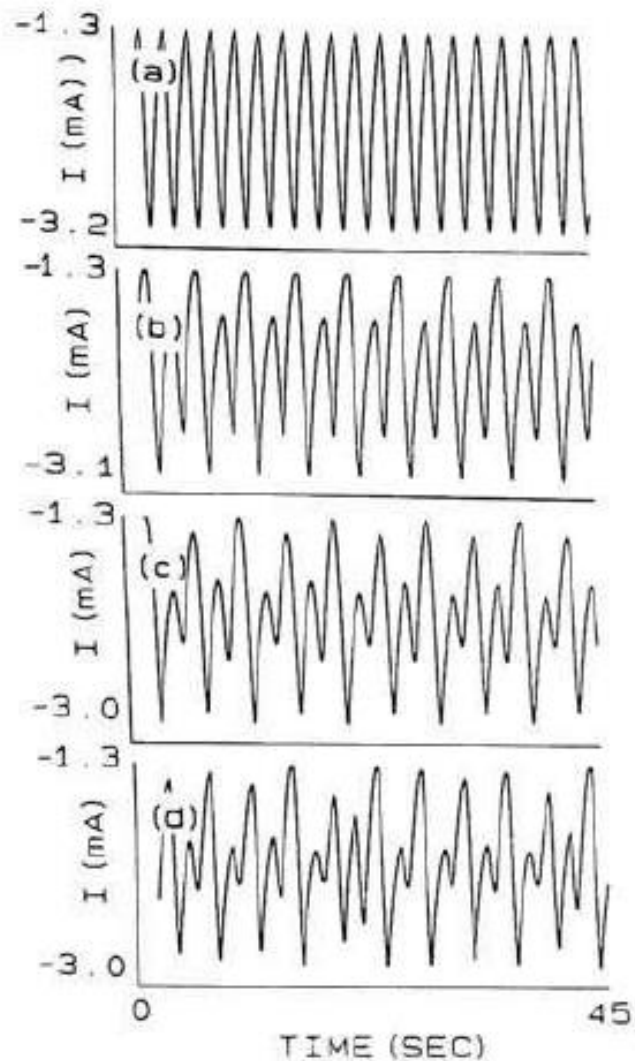
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Temperaturas
adimensionalizadas $\Theta_1(z)$



Da Damköhler number, [$Da = V_i r_0 / (FC_0)$]



Al cambiar
el
potencial
o
aumentar
el espesor

Figure 5.1. Period doubling during the electrodisolution of copper in phosphoric acid: (a) Period one; (b) Period two; (c) Period four; (d) Chaos. Reproduced by permission from F.N. Albahadily and M. Schell, *J. Chem. Phys.* **88** (1988) 4312.

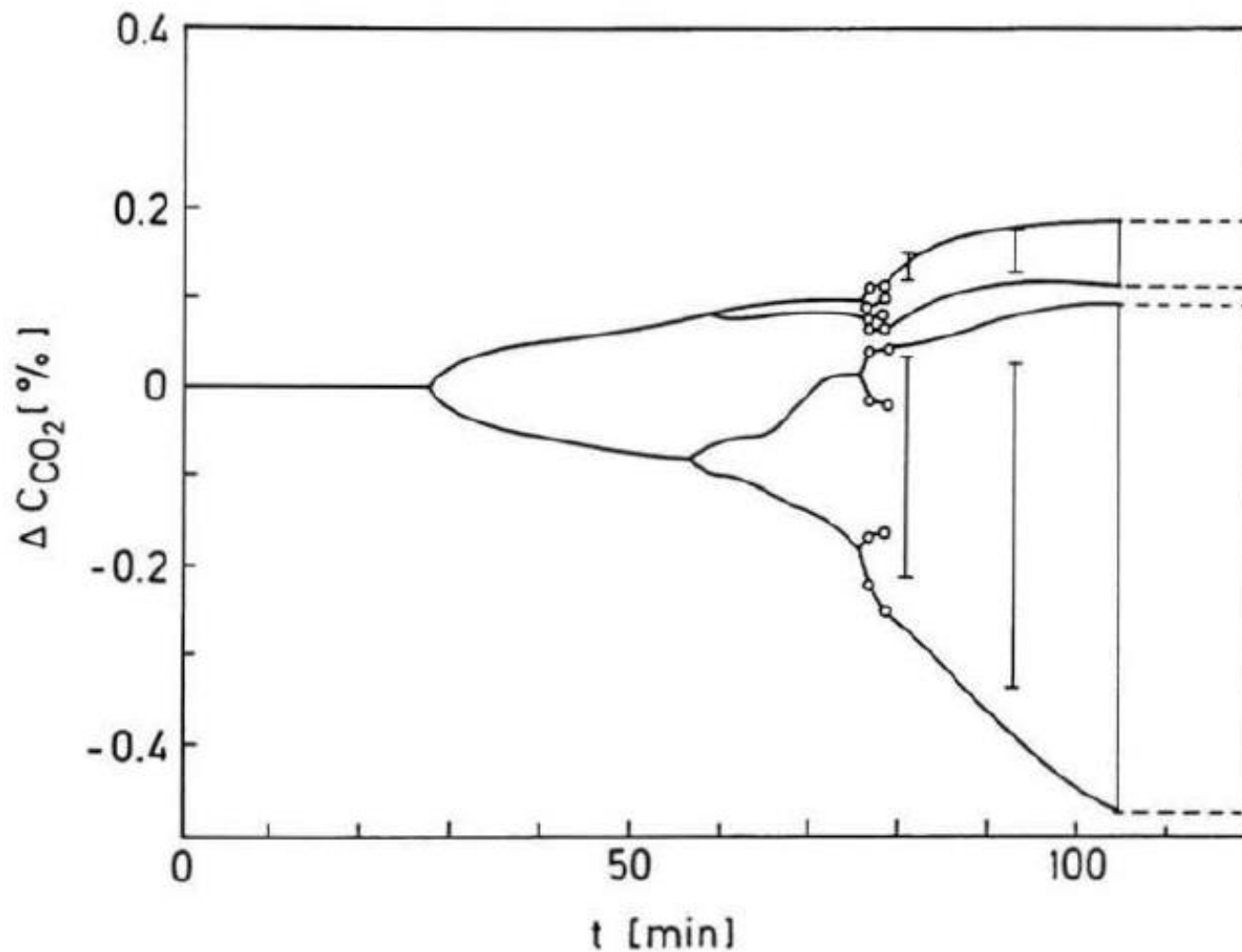


Figure 6.1. Bifurcation diagram of a period-doubling transition to chaos in the CO oxidation on a slowly changing Pt/Al₂O₃ catalyst. The maxima and minima of the outlet CO₂ concentration are shown vs time (which plays the role of the control parameter because of the slow change in the catalyst activity). Vertical bars indicate a continuous distribution of extrema. After J. Kapicka and M. Marek, *Surf. Sci.* **222** (1989) 885.

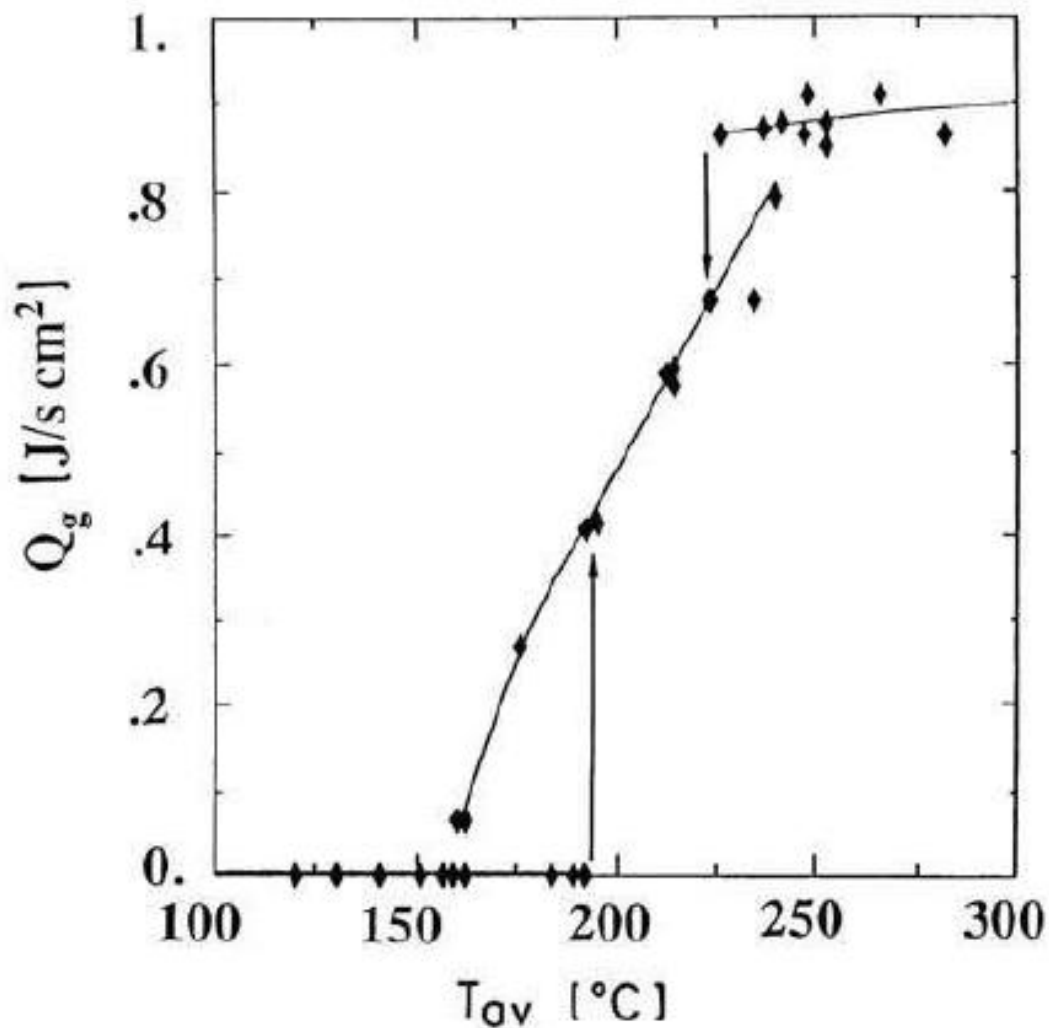


Figure 6.6. A bifurcation diagram showing the rate of heat generation by the oxidation of NH_3 on a Pt ribbon vs average catalyst temperature, T_{ov} . The middle branch corresponds to a state with a standing temperature front (1% NH_3 in air). After L. Lobban, G. Philippou and D. Luss, *J. Phys. Chem.* 93 (1989) 733.

Reacción de la peroxidasa

The overall stoichiometry which we refer to as the PO reaction is:



where YH_2 is an organic electron donor. If YH_2 is NADH the reaction becomes:

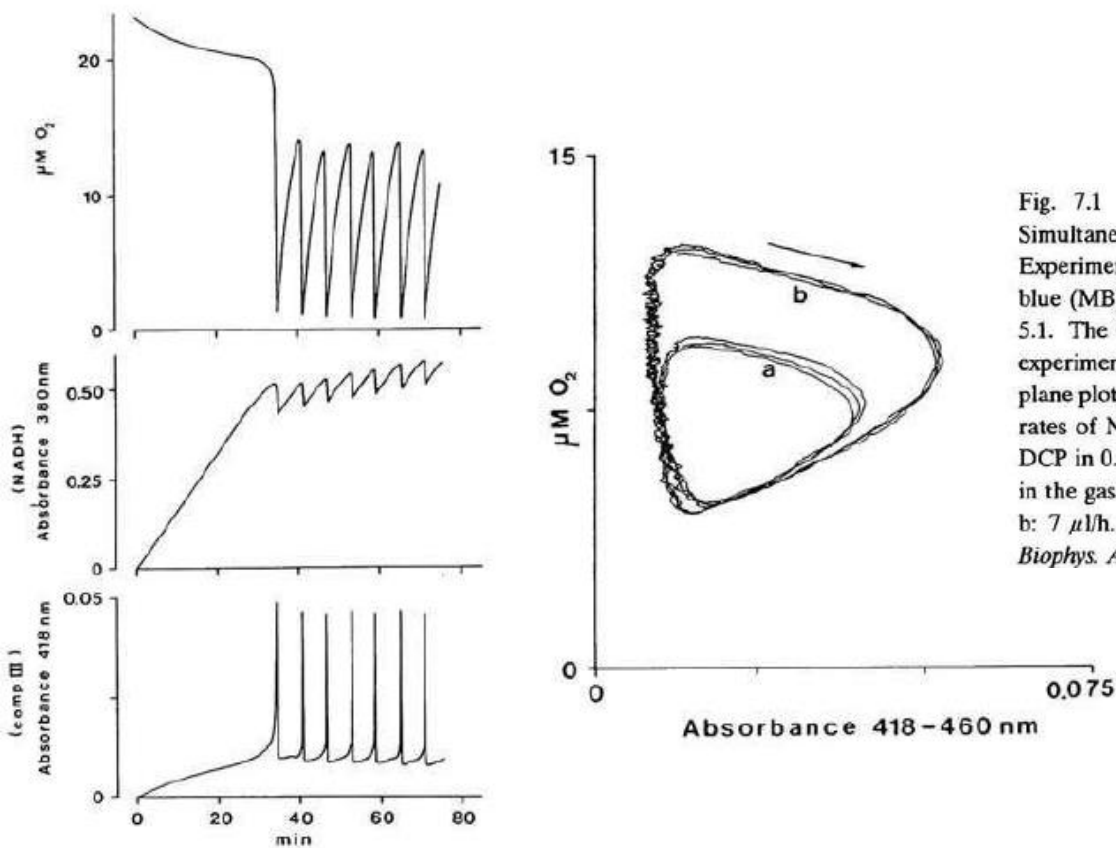
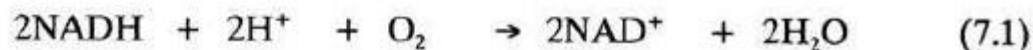
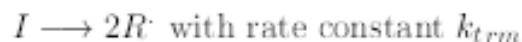


Fig. 7.1 a-left) Oscillatory behavior in the peroxidase-NADH-O₂ reaction. Simultaneous measurements of concentrations of O₂, NADH and coIII. Experimental conditions: 0.9 µM horseradish peroxidase (HRP); 0.2 µM methylene blue (MB) and 10 µM 2,4-dichlorophenol (DCP) in 0.1 M Na-acetate buffer, pH = 5.1. The O₂ content in the gas was 1.9% by volume. Temperature = 28 °C. The experiment was started by infusion of 0.2 M NADH at a rate of 11 µl/h. b) Phase-plane plot of O₂ concentration against concentration of coIII at two different infusion rates of NADH. Experimental conditions: 1.8 µM HRP, 0.6 µM MB and 20 µM DCP in 0.1 M Na-acetate buffer, pH = 5.1. Temperature = 25 °C. The O₂ content in the gas was 1.8% by volume; 0.2M NADH was infused at rates of a: 11 µl/h; and b: 7 µl/h. Reproduced by permission from L.F. Olsen and H. Degn, *Biochim. Biophys. Acta* 523 (1978) 321.

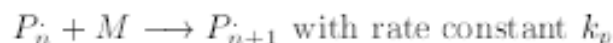
3 Free Radical Polymerization of Vinyl Acetate

The free radical polymerization of vinyl acetate, $CH_3CO_2CH:CH_2$ is based on the following mechanism:

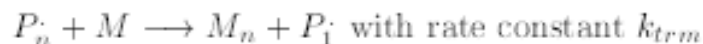
- Initiation



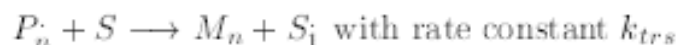
- Propagation



- Chain Transfer to Monomer



- Chain Transfer to Solvent



- Dead Polymer Termination



The reaction is carried out in a full-scale continuous and semi-batch industrial reactor. The initiator for the reaction is AIBN and the solvent t-butanol.

