

## Detalles Constructivos Básicos del Transformador

①

\* Núcleo.: Estructuras.

(Fotos y Transparencias).

Material: Acero-Silicio: Histeresis,  $\mu$ ,  $\rho$ , saturación.

\* Bobinado.

Estructura.

Sección del conductor {  $^{\circ}$  ; Aislación. { Papel, Algodón; Capas. Cartón.

Núcleo + Bobinado = Parte Activa.

\* Enfriamiento y Aislación { aire. (Baja Potencia y Tensión).  
{ aceite. aislante.  
Sólidos. (Media Tensión).

Cuba. Tanque de Expansión. Filtro aire (Silicagel).  
Sellados.

• Radiadores. Circulación Forzada. ONAN / ONAF / OFAF.

\* Montaje: Pasa tapa (bushings).

\* Comutadores.

\* Protecciones Propias. { Nivel de Aceite.  
{ Temperatura de Aceite.  
{ Imagen térmica.  
{ Relé Bouchotz.  
Corriente de Tierra

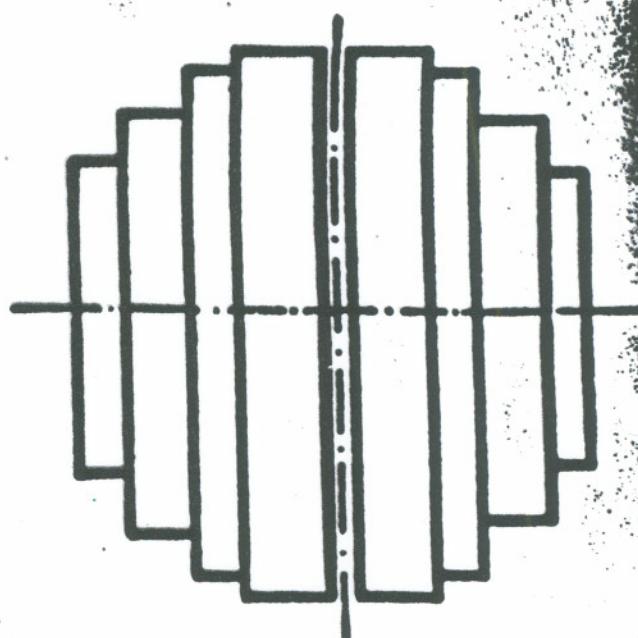
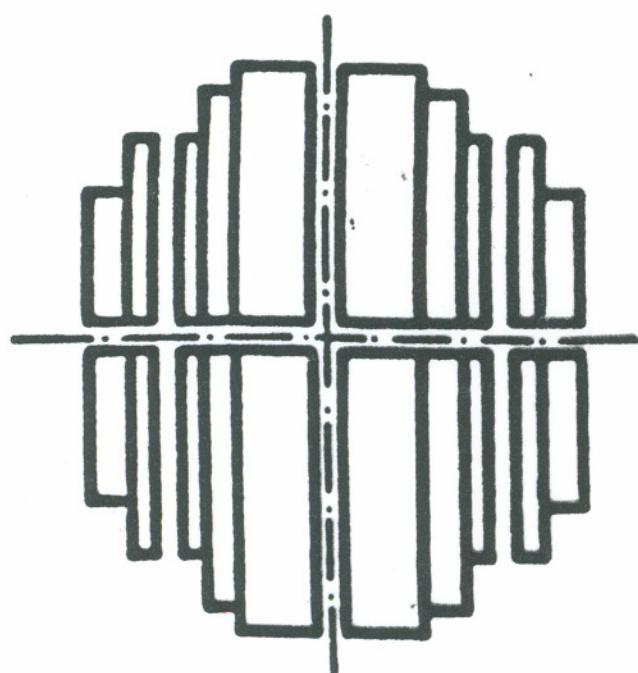
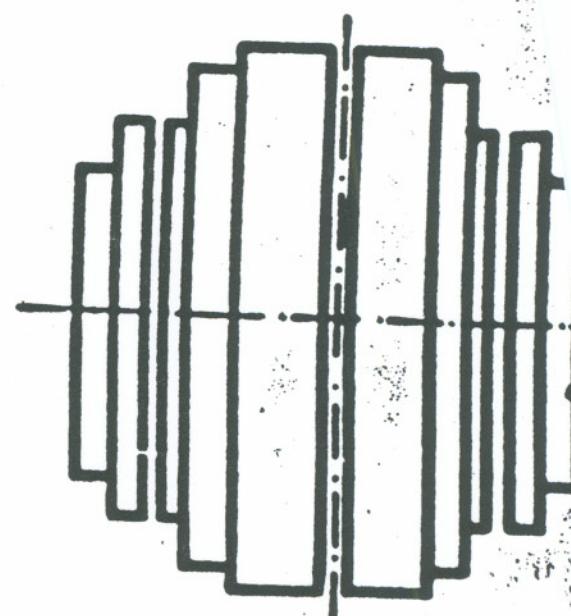
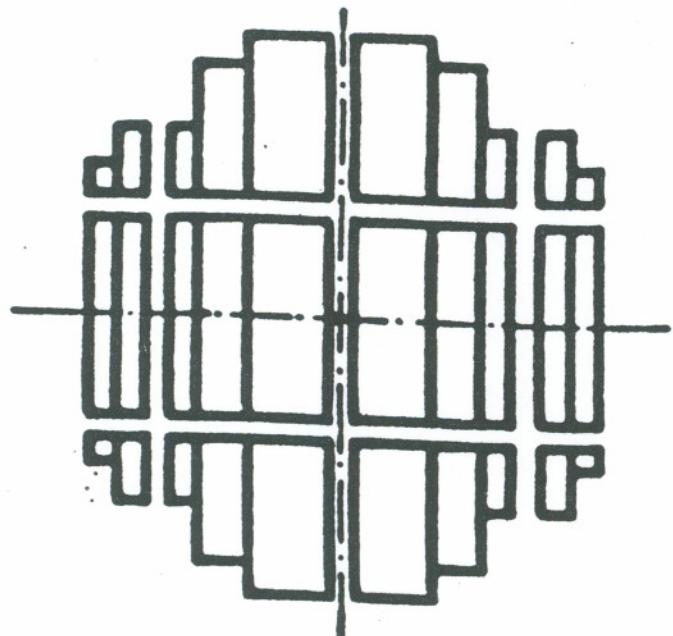
\* MONITOREO del ACEITE.

→ Nivel.

→ Humedad ( $E_f$ ). Medida de Rigididad.

→ Acididad. (ataca el papel). (Vejez).

→ Gases Disueltos. → puntos calientes. (Cromatografía).



(2)

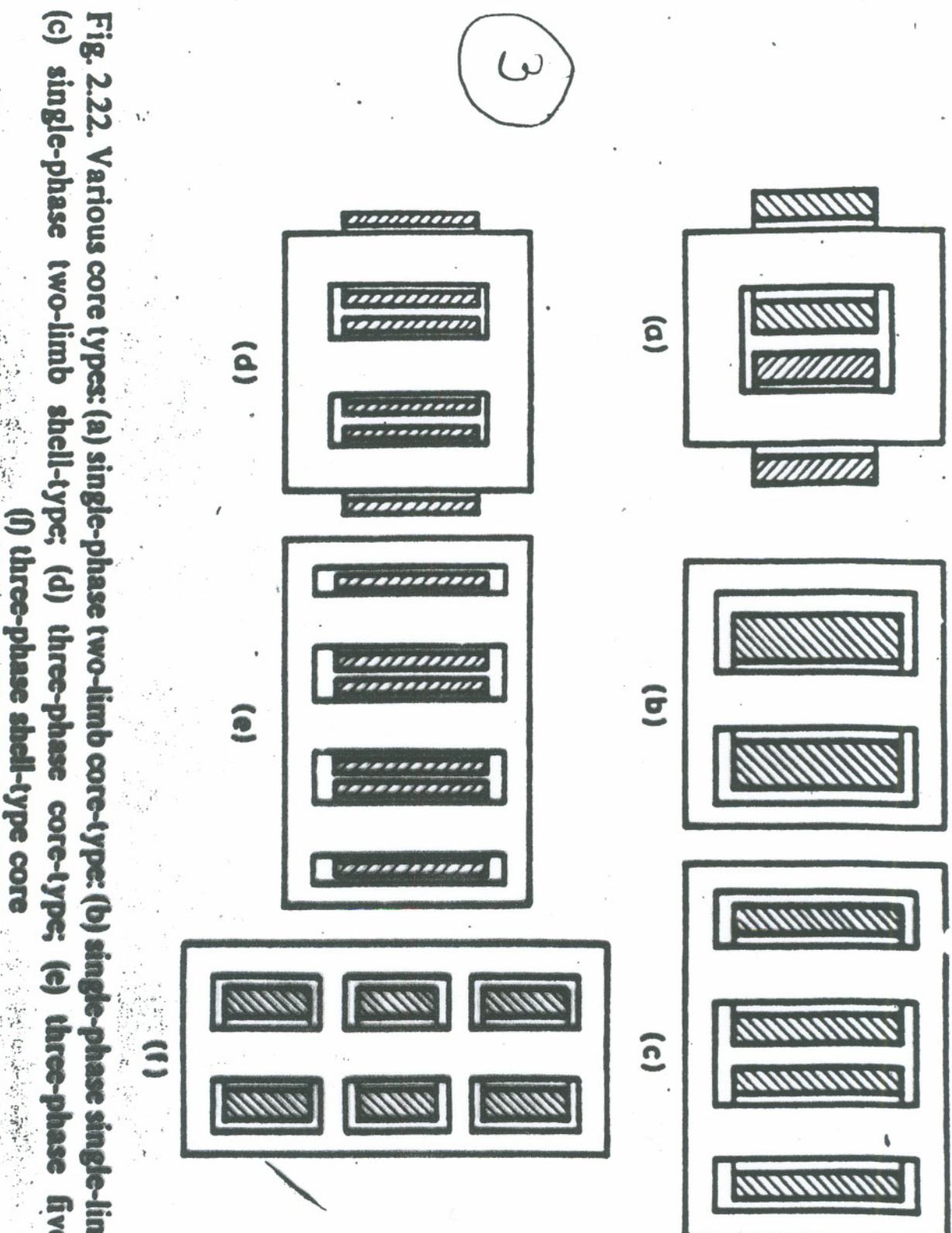
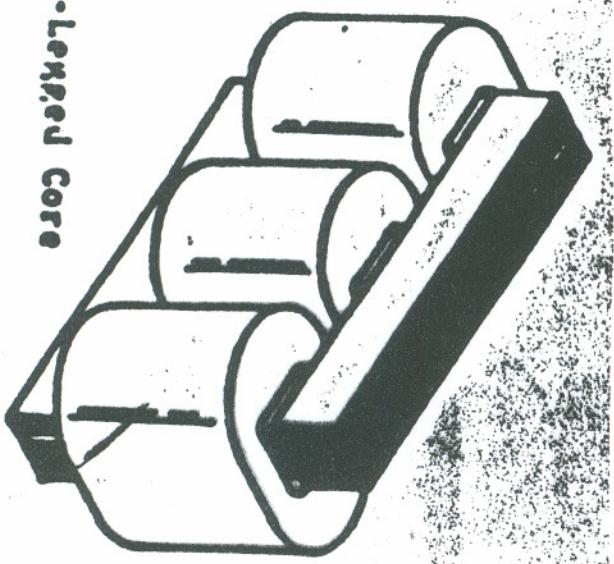


Fig. 2.22. Various core types: (a) single-phase two-limb core-type; (b) single-phase single-limb shell-type; (c) single-phase two-limb shell-type; (d) three-phase core-type; (e) three-phase five-limb core;

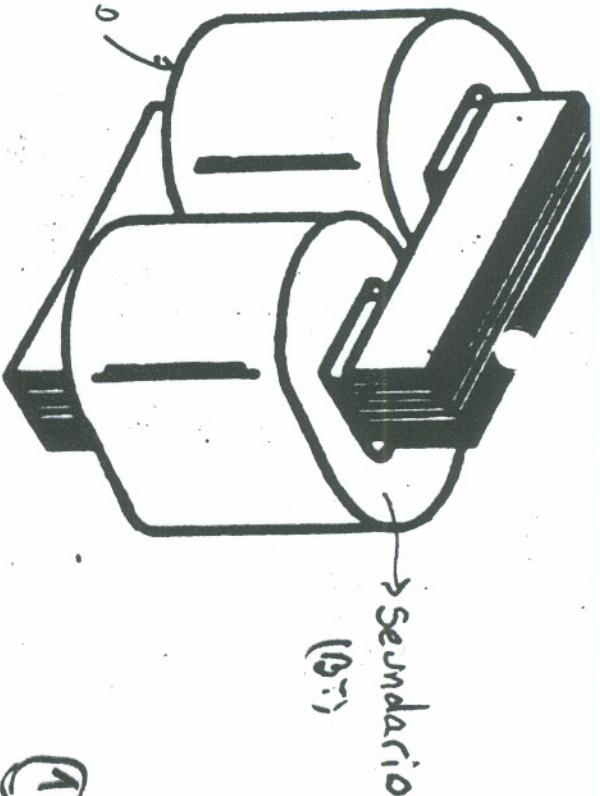
(f) three-phase shell-type core

(a) Three-Legged Core



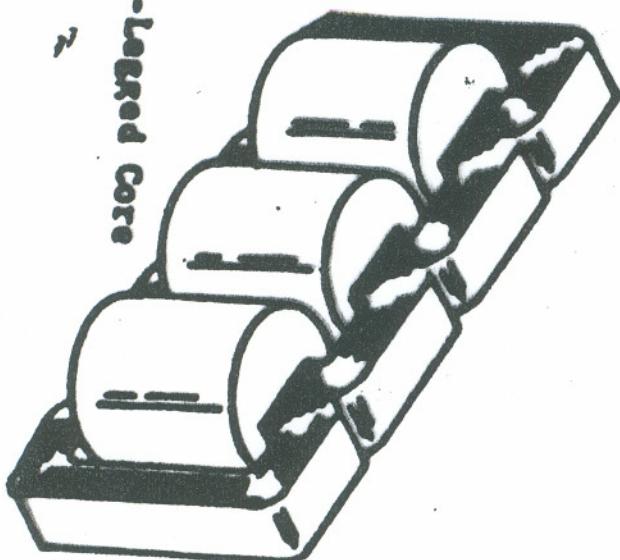
(a) Core Type

Primario  
(4T)



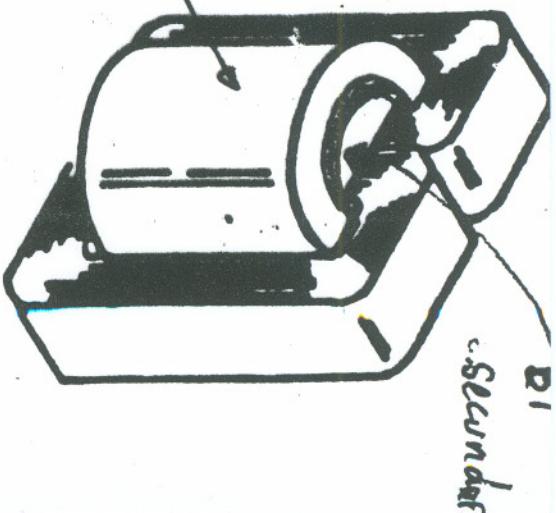
①

(c) Five-Legged Core



(b) Shell Type

Primario  
4T



Secundario

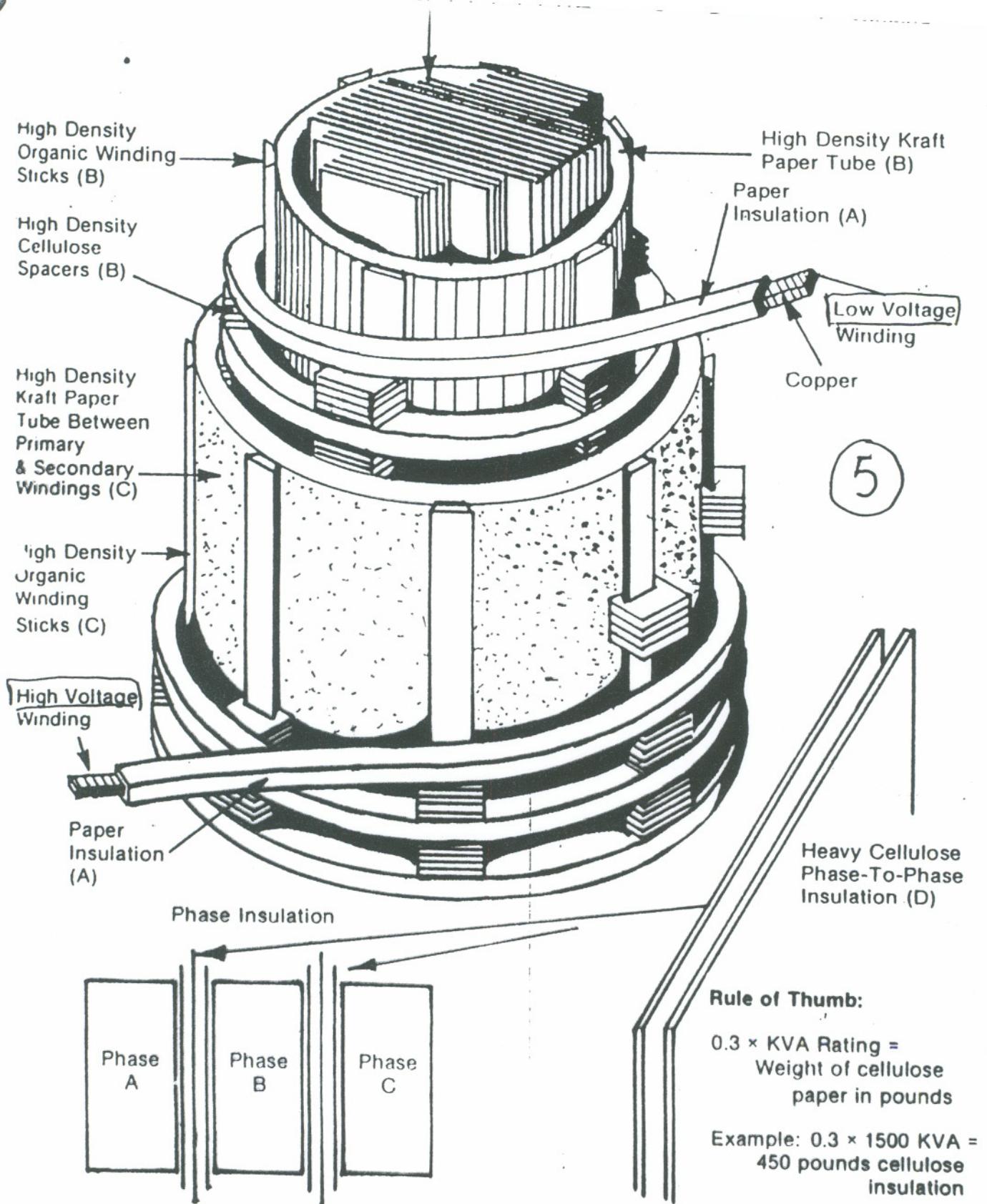
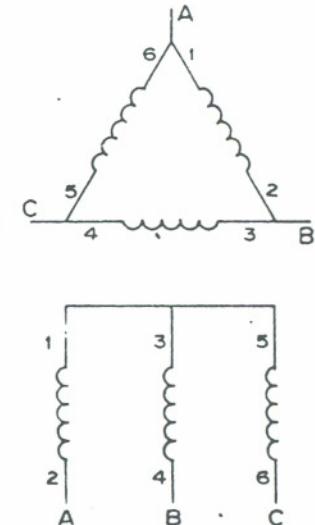
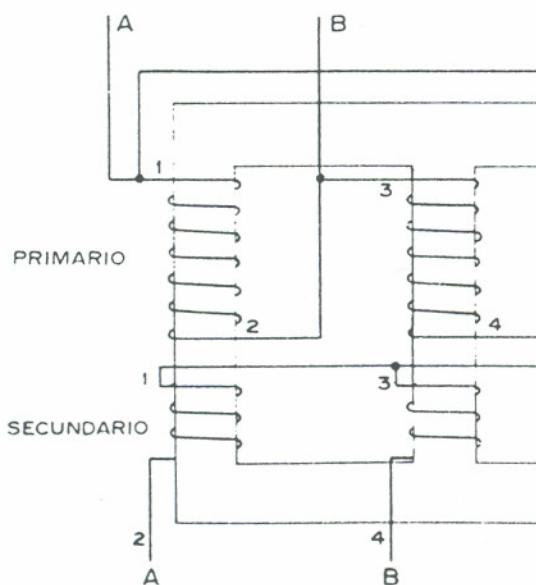
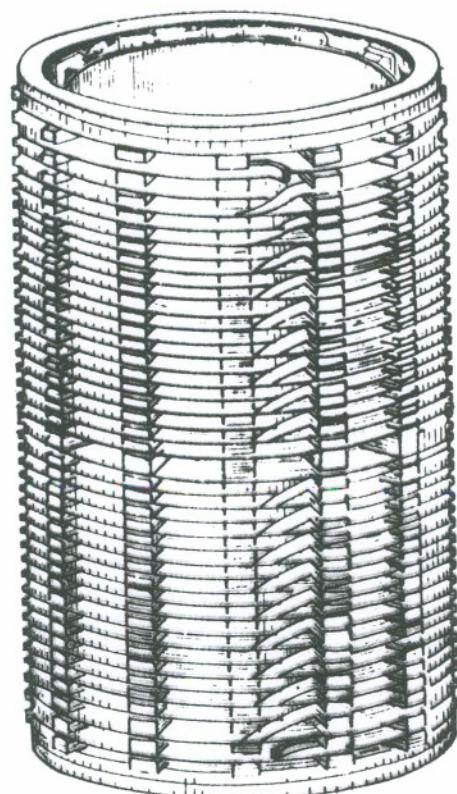


Figure 1.55 - Basic insulation system of a core type power transformer where (A) is insulation on wire (minor); (B) is insulation to ground (major); (C) is insulation between windings (major); and (D) is insulation between phases (phase-to-phase).

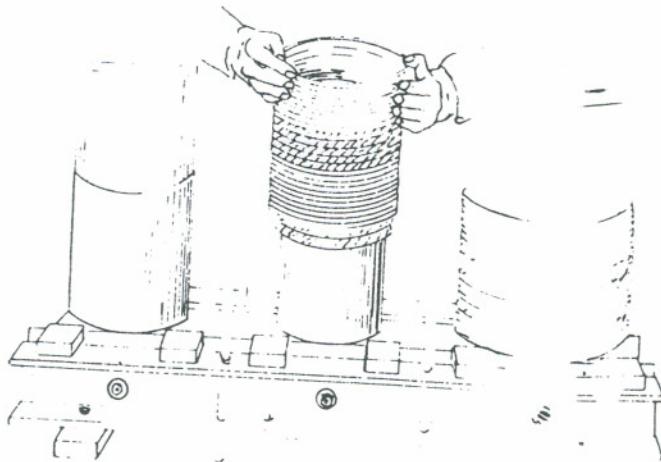


CONEXION DELTA - ESTRELLA  
PARA UN TRANSFORMADOR TRIFASICO

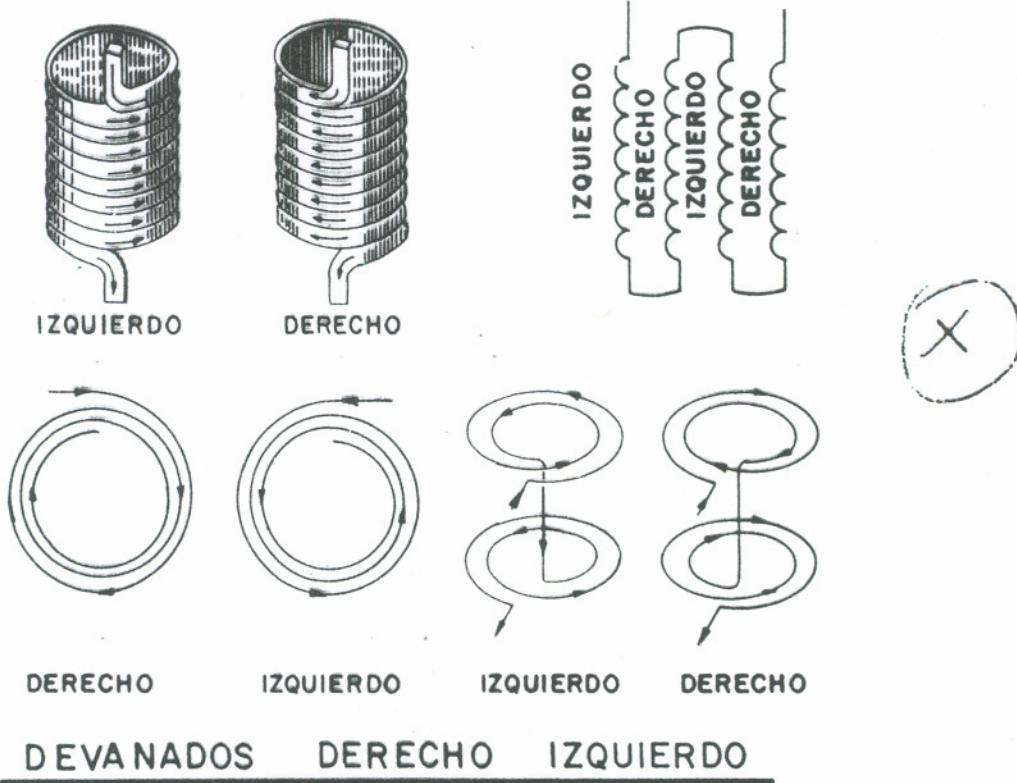


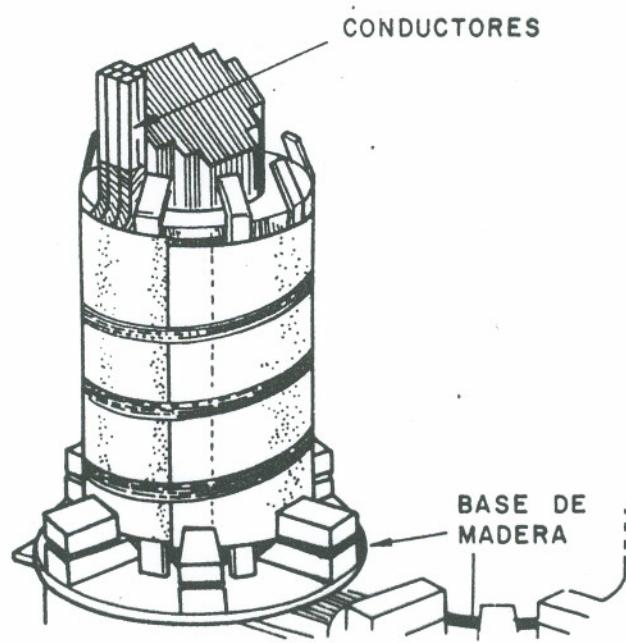
(X)

BOBINA DE DISCO CONTINUO  
(HELICOIDAL)

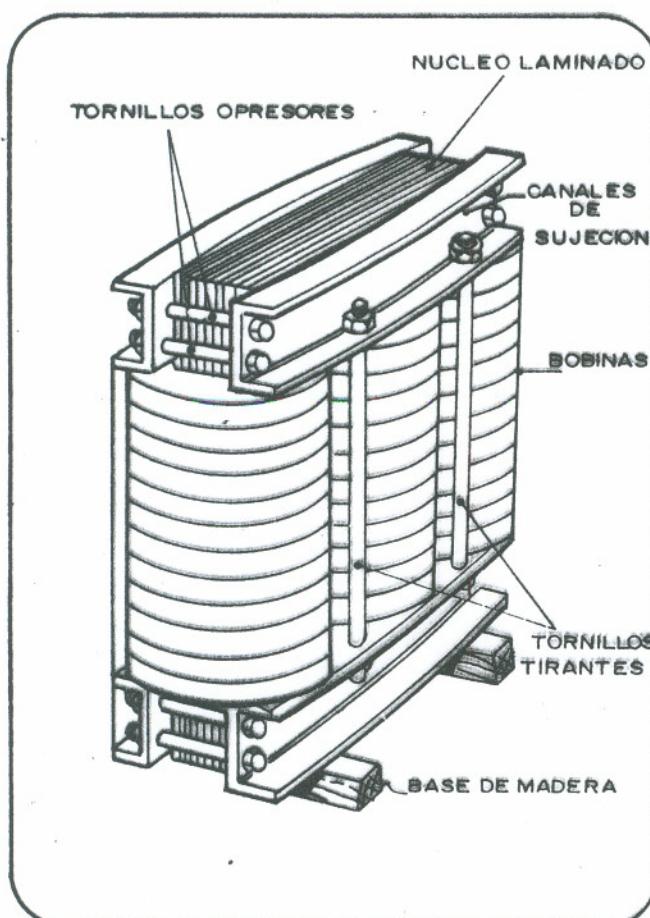


MONTAJE DE LA BOBINA

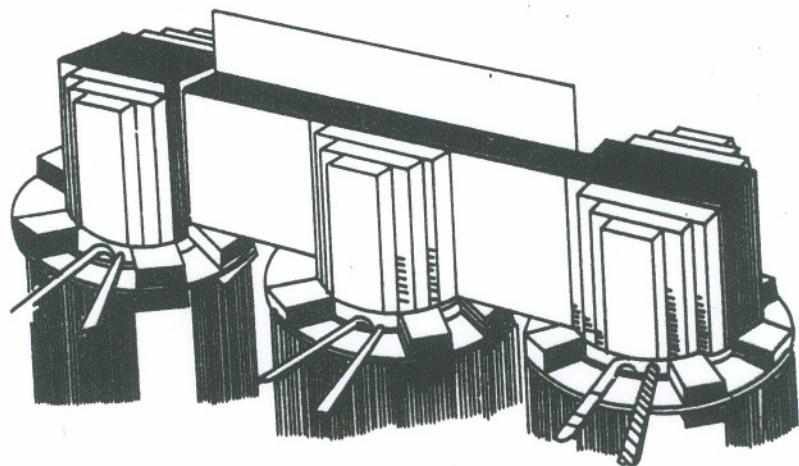




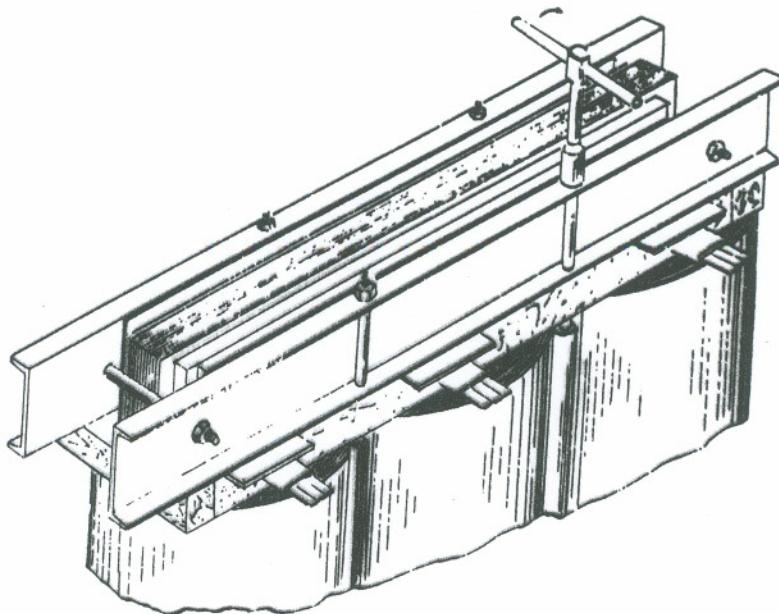
DETALLE DE MONTAJE DE BOBINAS EN  
LAS PIERNAS DEL TRANSFORMADOR



VISTA DEL NUCLEO Y BOBINAS  
ENSAMBLADAS PARA UN TRANS-  
FORMADOR TRIFASICO



LAMINACION DEL YUGO DESPUES  
DEL MONTAJE DE BOBINAS



FIJACION DE LAS BOBINAS Y EL YUGO SUPERIOR

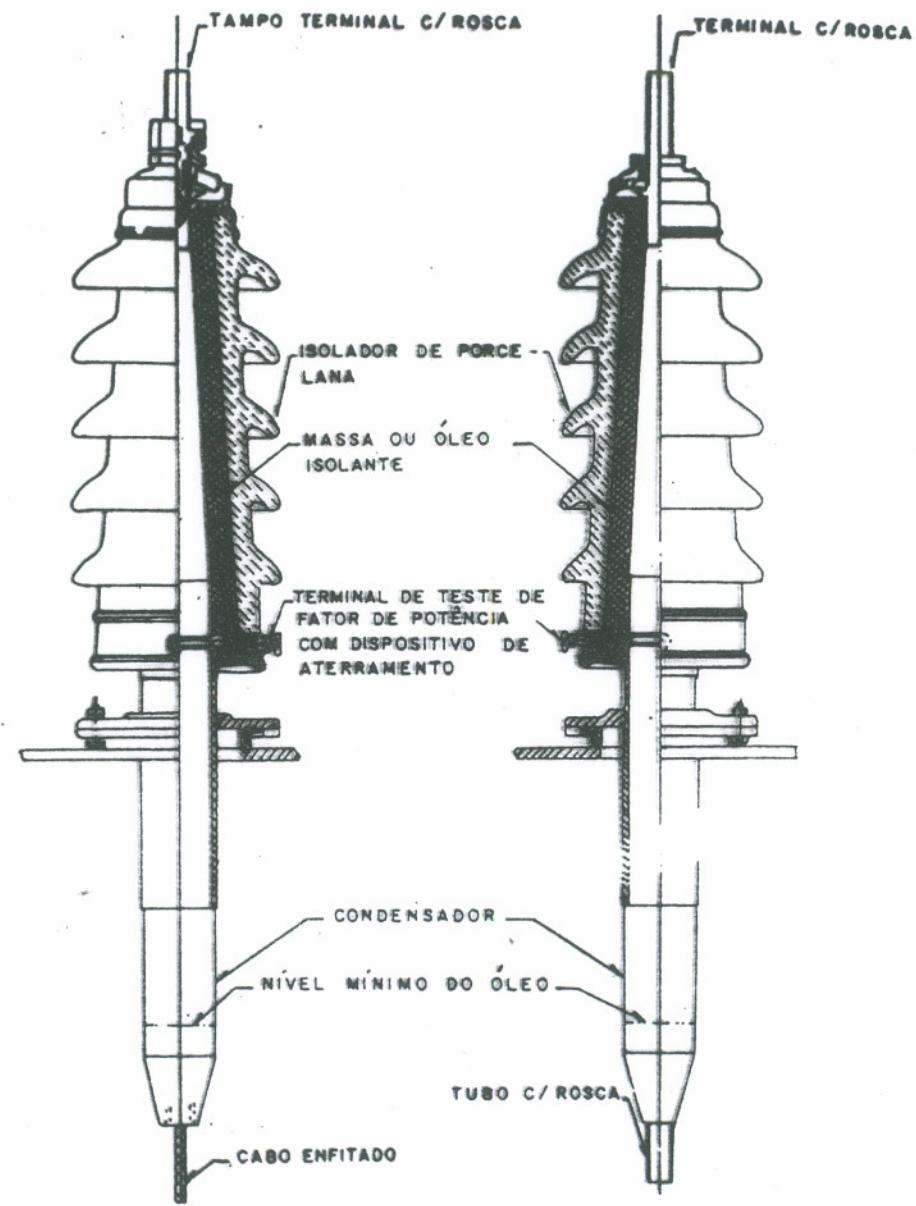
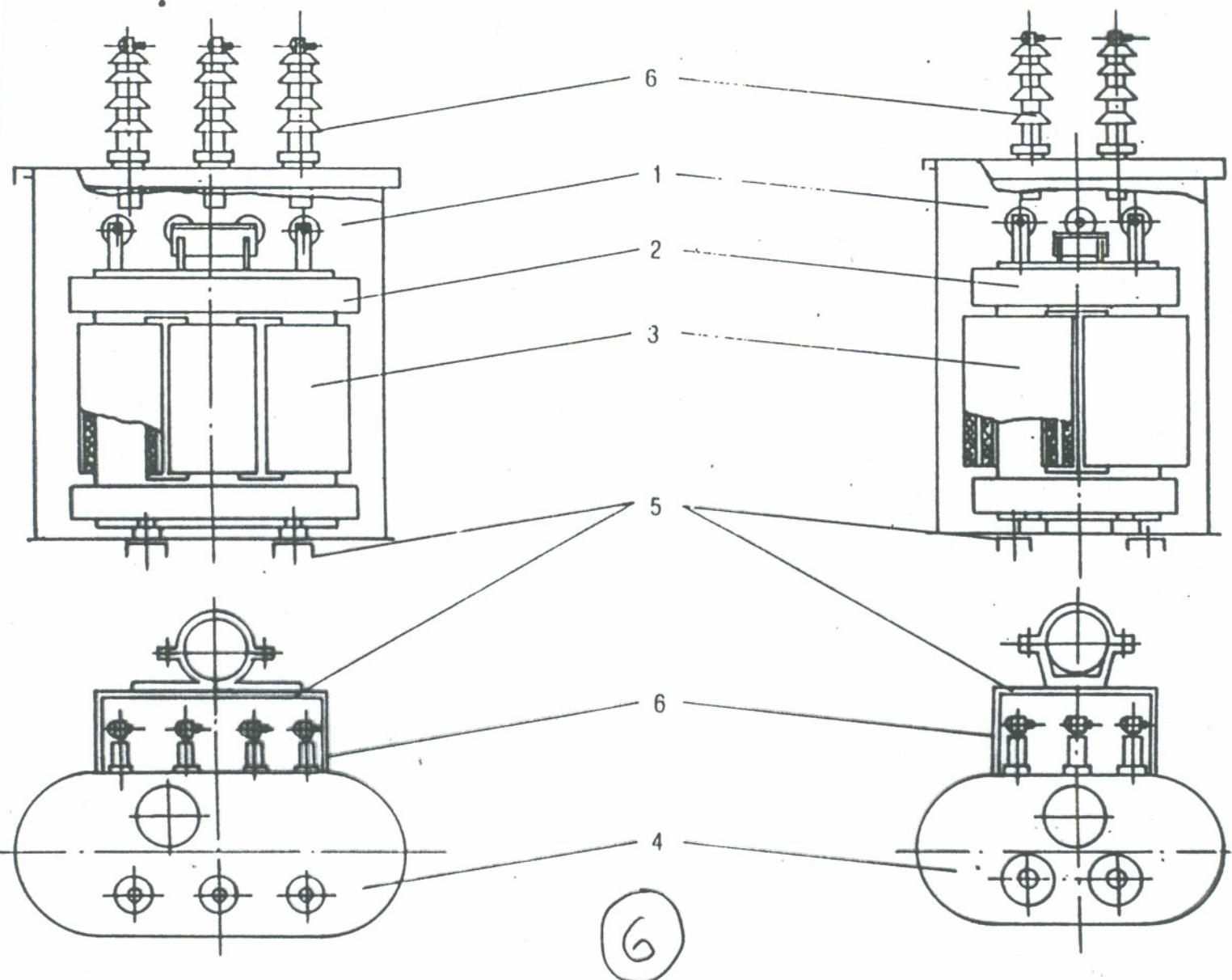


Figura 5.3 — Buchas capacitivas Westinghouse



Trifásico

Monofásico

- 1 — Execução selada
- 2 — Núcleo de 2 ou 3 colunas tipo convencional empilhado
- 3 — Bobinas cilíndricas concêntricas
- 4 — Tanque retangular com laterais menores redondas (ovalado)
- 5 — Montagem em poste ou plataforma aérea
- 6 — Buchas AT na tampa e BT na lateral do tanque

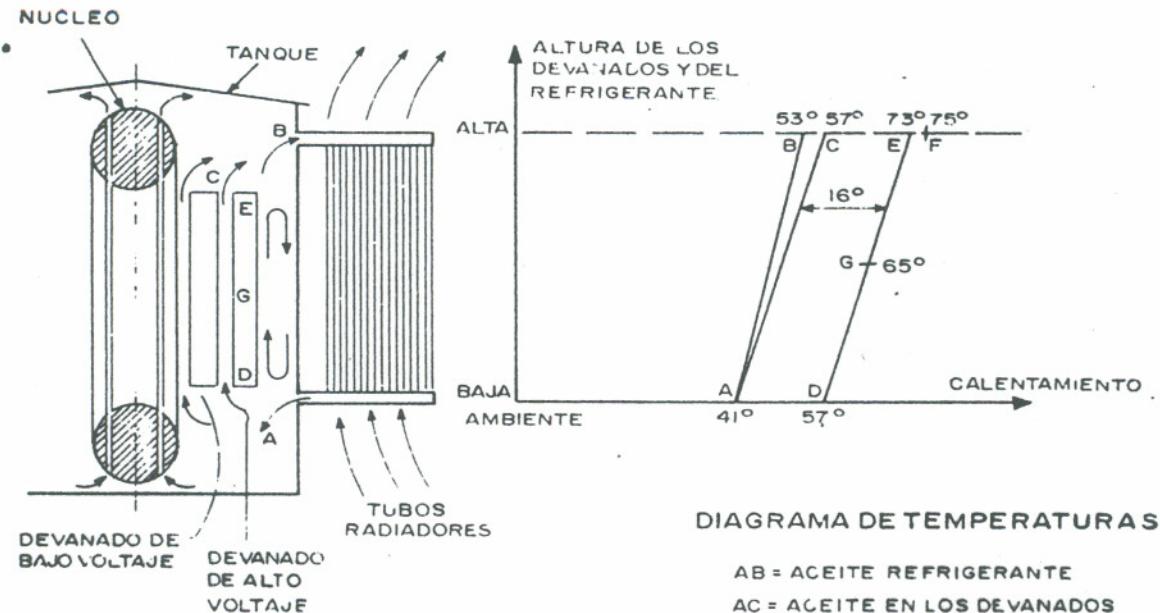


DIAGRAMA DE TEMPERATURAS

AB = ACEITE REFRIGERANTE  
 AC = ACEITE EN LOS DEVANADOS  
 DE = EXTRACCION DE LOS DEVANADOS  
 F = PUNTO CALIENTE  
 AD = CE = GRADIENTE DE LA CURVA DEL ACEITE  
 G = CALENTAMIENTO MEDIO DE LA CURVA

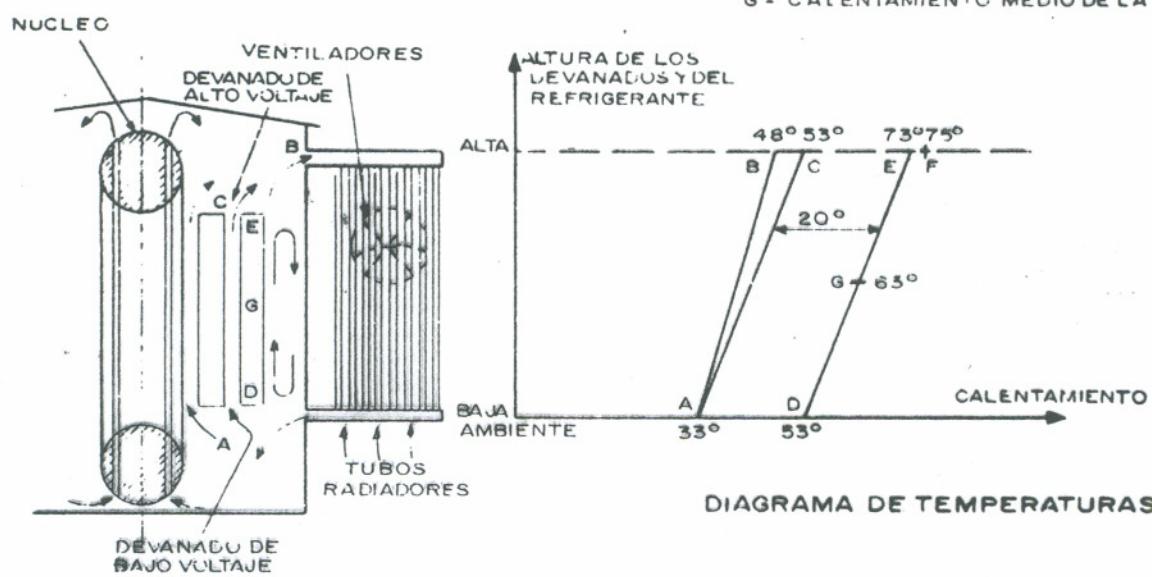


DIAGRAMA DE TEMPERATURAS

CIRCULACION NATURAL DEL ACEITE CON CIRCULACION FORZADA DE AIRE

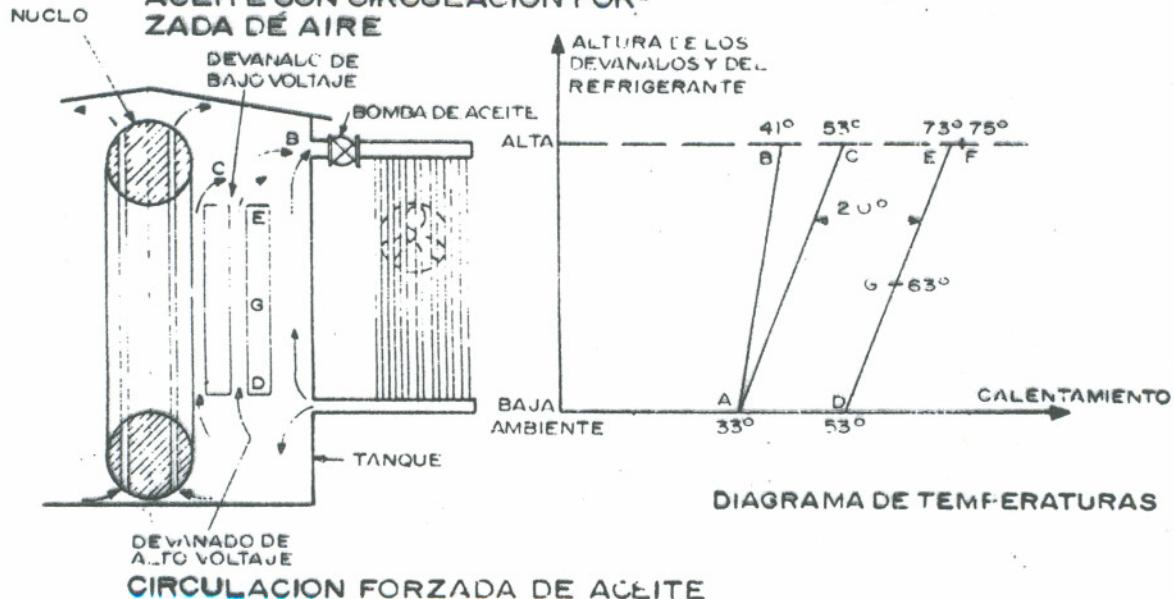


DIAGRAMA DE TEMPERATURAS

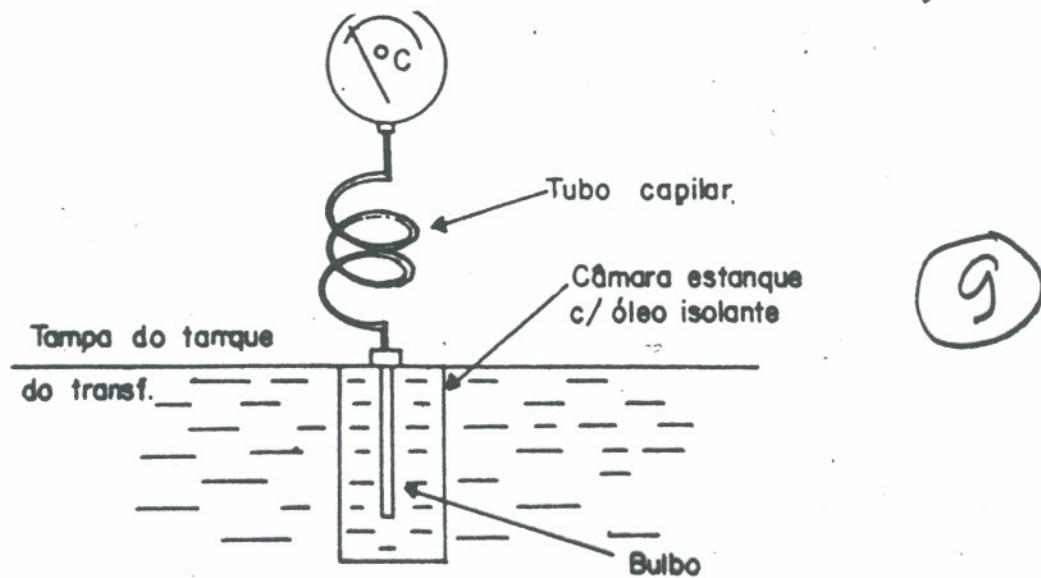


Figura 4.15 — Medidor de temperatura de bulbo

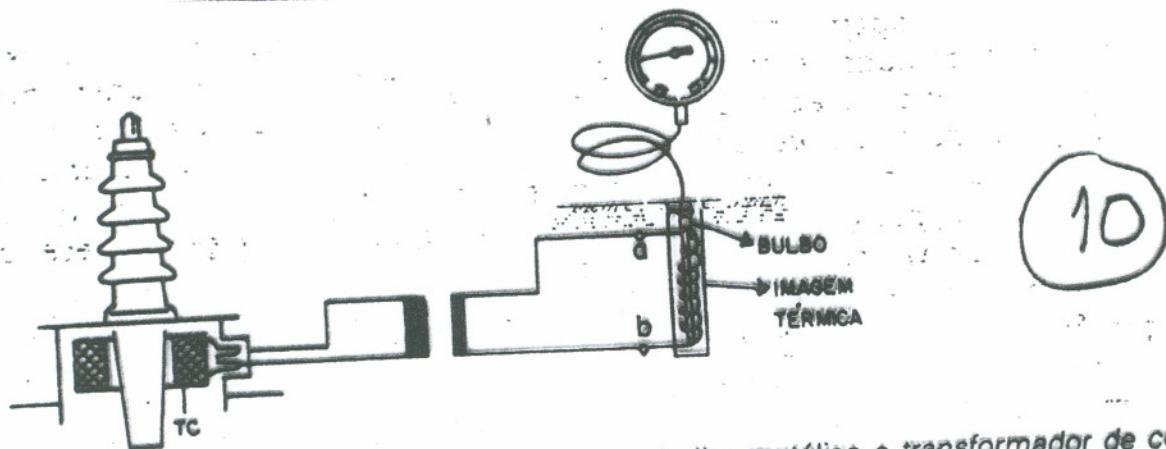


Figura 4.17 — Dispositivo de imagem térmica com bulbo metálico e transformador de corrente de ajuste

ESTUDO DE MATERIAIS E DE SISTEMAS

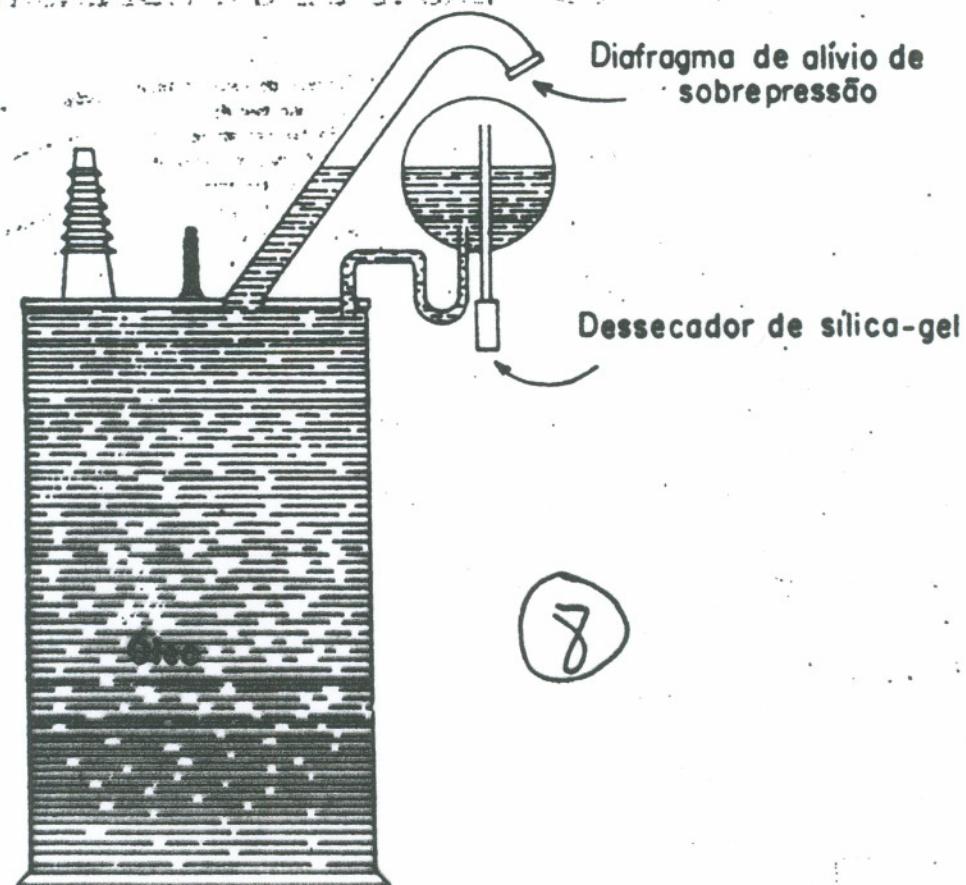
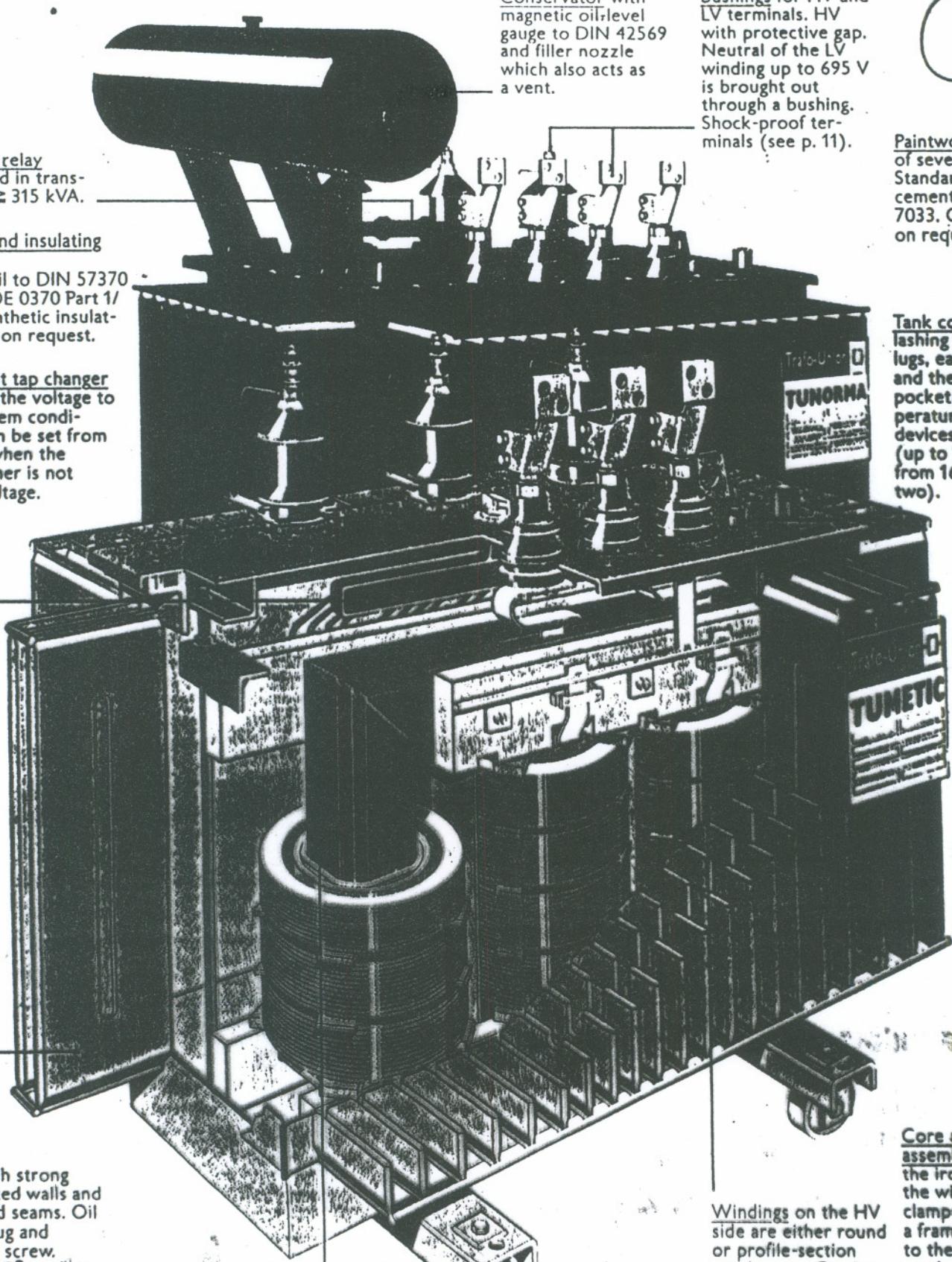


Figura 4.11 — Sistema de preservação do óleo isolante com dessecador de sílica-gel

7



Buchholz relay  
is standard in trans-  
formers  $\geq 315$  kVA.

Cooling and insulating  
liquid:

Mineral oil to DIN 57370  
Part 1, VDE 0370 Part 1/  
12.78. Synthetic insulat-  
ing liquid on request.

Off-circuit tap changer  
to match the voltage to  
local system condi-  
tions. Can be set from  
outside when the  
transformer is not  
under voltage.

Conservator with  
magnetic oil-level  
gauge to DIN 42569  
and filler nozzle  
which also acts as  
a vent.

Bushings for HV and  
LV terminals. HV  
with protective gap.  
Neutral of the LV  
winding up to 695 V  
is brought out through a bushing.  
Shock-proof ter-  
minals (see p. 11).

Paintwork consists  
of several coatings.  
Standard colour is  
cement grey RAL  
7033. Other colours  
on request.

Tank cover with  
lashing and lifting  
lugs, earthing screw  
and thermometer  
pocket(s) for tem-  
perature monitoring  
devices, if required  
(up to 125 kVA one,  
from 160 kVA on  
two).

Tank with strong  
corrugated walls and  
few weld seams. Oil  
drain plug and  
earthing screw.  
TUMETIC® model:  
hermetically sealed  
elastic corrugated  
walls which accom-  
modate reliably to  
the variations in the  
volume of the cool-

ing liquid during  
operation. Absolu-  
tely maintenance-  
free. The life expect-  
ancy corresponds  
to that of  
TUNORMA® tank.

Core of low-loss,  
grain-oriented  
electric steel lamina-  
tions insulated on  
both sides.

Truck with flat-rim  
wheels, which can be  
set for forward or  
sideways movement.

Windings on the HV  
side are either round  
or profile-section  
conductors. On the  
LV side strip win-  
dings are most often  
used.  
Insulation: high  
dielectric strength  
and good tempera-  
ture stability. The  
windings are braced  
axially and radially to  
withstand short-cir-  
cuit forces.

Core and coil  
assembly comprising  
the iron core and  
the windings  
clamped together in  
a frame and bolted  
to the tank cover. It  
can be lifted out of  
the tank complete  
together with the  
conservator and  
bushings.